



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3672-3

Job Sheet 185358



Part No: D3672-3

Job Qty: 1,000 ea

Part Name: Washer, Phenolic



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/25/18

Job Tracking No:

Due Date: 11/28/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV D IPP Rev:A New Issue 07-09-09 JLM Verified By:EC IPP Rev:B ECN 1056 07-11-13 DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	1,000 pcs		11/28/18	0.00	0.00	Purchasing		NOV 26 2018
110	Packaging	1,000 pcs		11/28/18	0.00	0.00	Packaging2		NOV 26 2018
120	QC	1,000 pcs		11/28/18	0.00	0.00	QC6		NOV 26 2018
130	Packaging	1,000 pcs		11/28/18	0.00	0.00	Packaging3-1	580 47 98	NOV 29 2018
140	QC21-SA	1,000 Ea		11/28/18	0.00	0.00	QC21		NOV 29 2018

Part Op 100 - Issue P/O: 041474 Purchase Part Number: MM .500 OD X .267 ID X.031 +/- .002
 Descriptions: 110 - Ensure certificate of conformity is attached
 130 - LOCATION : FP001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3672-3P	Washer	1,000 pcs (1 ea)	100-Purchasing	5131564

CTx1000 OCT 25 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D3672-3P	1,000	0	0

Part Specifications

Specifications could not be found.

Plex 10/25/18 12:13 PM dart.lavoie.chantal



Container No: S131565



Part: D3672-3

Job No: 185358

Serial No/Batch: S131565

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

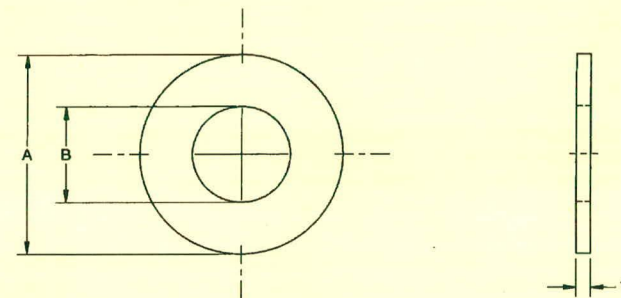
DMP: 11/26/18

MOA 3 2 5010
MOA 3 2 5010
MOA 3 2 5010
MOA 3 2 5010

MOA 3 2 5010

SPECIFICATION CONTROL DRAWING

DART P/N	A (IN)	B (IN)	T (IN)	SUPPLIER P/N	REPLACES
D3672-1	0.437	0.210	0.031	MM.4370D X .210ID X .031 +/- .002 PHENOLIC FLAT WASHER	NAS1515H3L
D3672-3	0.500	0.267	0.031	MM.5000D X .267ID X .031 +/- .002 PHENOLIC FLAT WASHER	NAS1515H4L
D3672-5	0.562	0.326	0.063	MM.5620D X .326ID X .062 +/- .002 PHENOLIC FLAT WASHER	NAS1515H5
D3672-7	0.562	0.328	0.031	MM.5620D X .328ID X .031 +/- .002 PHENOLIC FLAT WASHER	NAS1515H5L
D3672-9	0.625	0.390	0.031	MM.6250D X .390ID X .031 +/- .002 PHENOLIC FLAT WASHER	NAS1515H6L
D3672-11	0.750	0.453	0.031	MM.7500D X .453ID X .031 +/- .002 PHENOLIC FLAT WASHER	NAS1515H7L
D3672-13	0.875	0.515	0.031	MM.8750D X .515ID X .031 +/- .002 PHENOLIC FLAT WASHER	NAS1515H8L
D3672-15	0.437	0.210	0.063	MM.4370D X .210ID X .063 +/- .002 PHENOLIC FLAT WASHER	NAS1515H3
D3672-17	0.500	0.267	0.063	MM.5000D X .267ID X .063 +/- .002 PHENOLIC FLAT WASHER	NAS1515H4
D3672-19	0.875	0.515	0.063	MM.8750D X .515ID X .063 +/- .002 PHENOLIC FLAT WASHER	NAS1515H8



D3672-X PHENOLIC WASHER

RELEASED

2016 JUN 22
ECN 16-661

NOTES:

- 1) MATERIAL: PHENOLIC. PURCHASE HASKINS INDUSTRIAL INC. P/N PER TABLE (IN QUANTITIES OF 1000)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: LESS THAN 0.01 lbs

APPROVED

DESIGN	ML	DART AEROSPACE LTD	
DRAWN	MB	HAWKESBURY, ONTARIO, CANADA	
CHECKED	AJS	DRAWING NO.	REV. D
MFG. APPR.	DD	D3672	SHEET 1 OF 1
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	PHENOLIC WASHER	NTS
DATE	16.05.26	COPYRIGHT © 2007 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041474**

Supplier: HAS002-VC
Haskins Industrial
5-52 Antares Drive
Nepean
ON
K2E 7Z1 Canada
Phone: 613 723 8800
Fax: 613 723 8806

PO No: PO041474

PO Date: 10/25/18

Due Date: 11/8/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

E-MAILED
OCT 26 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments: Note:

Drawing revision D

Attn: Chantal

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	185358	D3672-3P		Washer : Various STC's As per Dwg D3672 Rev. D	Firmed	-	11/8/18	1,000 pcs	0 pcs	1,000 pcs	\$0.67/pcs	\$670.00
				1000 X NOV 26 2018								
2	185359	D3672-7P		Washer : Various STC's As per Dwg D3672 Rev.D	Firmed	-	11/8/18	1,000 pcs	0 pcs	1,000 pcs	\$0.67/pcs	\$670.00
				1000 X NOV 26 2018								
Grand Total:											\$1,340.00	

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9-00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 10/26/18 8:08 AM dart.tsimiklis.chrisoula

Handwritten initials and signature

HASKINS INDUSTRIAL INC.
5-52 ANTARES DRIVE

*** B A C K O R D E R ***

Order # 1270250.00

NEPEAN, ONTARIO K2E 7Z1
TEL (613)723-8800 FAX (613)723-8806

Order Date 10/26/18

Page 1 of 1

Sold To: DART AEROSPACE LTD.
1270 ABERDEEN STREET
HAWKESBURY
ON
K6A 1K7

Ship To: DART AEROSPACE LTD.
1270 ABERDEEN STREET
HAWKESBURY
ON
K6A 1K7

Cust Phone #	Warehouse	F.O.B.	Taken By
	OTTAWA	DEST	Sylvie 613-723-880

Cust #	Customer P/O #	Required	Orig Order	Slsm	Ship Via	Terms
05168	041474	10/27/18	1270250.00	PL	DICOM	NET 30

Ln#	Bin #	Order UM	Ship	B/O Product	Description
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1		1000 EA	1000	1X1	0.500+/-0.007 X 0.267+/-0.007X.031+/-0.003
				Q#609555	

*** D3672-3-****

2		1000 EA	1000	1X1	0.562+/-0.007 X 0.328+/-0.007X.031+/-0.003
				Q#609672	

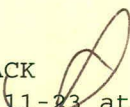
*** D3672-7-***

3		1 EA	0	1 FREIGHTIN	FREIGHT CHARGE	FRAIS D'EXPEDITION
		****FREIGHT FROM THE SUPPLIER INTO CANADA				

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PLEASE NOTE:

1. NO RETURNS WITHOUT PRIOR AUTHORIZATION
 2. ALL SHORTAGE CLAIMS MUST BE WITHIN 10 DAYS
 3. BO CODE: BO = QTY NOT SHIPPED IS BACK-ORDERED
- CL= QTY NOT SHIPPED WAS CANCELLED
SC= ITEM CONSIDERED COMPLETE - NO B/O CREATED

FILL  PACK  DATE 11/23/18
Printed on 2018-11-23 at 12:14

